

ОЯКА®

TECHNICAL WORKWEAR



OFFSHORE &
HEAVY ENGINEERING
COVERALLS



**ORKA® MAGNUS II
FR COVERALL**
PAGE 4



ORKA® COVERALL RANGE

Renowned industry brand of Coveralls for the Offshore and Heavy Engineering sectors.

ORKA® coveralls include Treated FR fabrics with low shrinkage in industrial washing, ORKA's perfect fit and design, and are packed with features and benefits to provide long lasting workwear.

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COVERALLS**
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COVERALLS**
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A brand of



HAZCHEM®
Safety You Can Trust

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AS8999 02-8999-0
ORKA® MAGNUS II FR COVERALL

Features: The ultimate FR coverall from ORKA, so comfortable you'll hardly know your wearing it, Nordic Tape design, triple stitched seams, comfort elastic waistband, zipped chest pockets, adjustable cuffs, internal kneepad pockets, radio loops, YKK Zipper, wide size range, choice of colours. **Fabric:** 350gms FR AS Cotton/Antistatic. **Certification:** EN ISO 11612, EN 1149, EN ISO 11611.

Sizes: 36" - 66"
Colour: Red, Orange, Royal, Navy
Price: £53.61



TREATED FR



Reflective Tape

Chest Pockets with Zippers

Industrial Safety Zip

Elasticated Waist

Adjustable Cuffs

Triple Stitched Seams



Low shrink 350gsm FR AS fabric

Varmatech™ Fabric



AS8999
ORKA® MAGNUS II
FR COVERALL



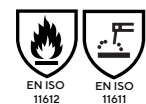
CLASS 2



FR7933 02-7933-0
ORKA® HUDSON COVERALL

Features: Extremely durable. Two-Tone offshore coverall, so comfortable you'll hardly know your wearing it, Nordic Tape design, triple stitched seams, comfort elastic waistband, zipped chest pockets, adjustable cuffs, internal kneepad pockets, radio Varmatech™ FR Cotton / Polyester 365gms. **Certification:** EN ISO 11612, EN ISO 11611.

Sizes: 38" - 60"
Colour: Red/HV Yellow, Navy/HV Yellow
Price: £78.91



TREATED FR



LIGHTWEIGHT
220 GMS FABRIC

AS7335 02-7335-0
ORKA® TROPIC LIGHTWEIGHT FR AS COVERALL

Features: Lightweight coverall for hot climates, extremely comfortable, Nordic Tape design, triple stitched seams, comfort waistband, zipped chest pockets, adjustable cuffs, internal kneepad pockets, radio loops, YKK Zipper, wide size range, choice of colours. **Fabric:** 220gms FR Cotton. **Certification:** EN ISO 11612, EN 1149.

Sizes: 36" - 68"
Colour: Red, Orange, Navy, Royal blue.
Price: £52.75



TREATED FR



Varmatech™ Treated Fabric:
80% FR cotton
19% Polyester
1% Antistatic

AS0100
ORKA® GARROW FR AS COMBAT TROUSER

Features: Double stitched Industrial wash FR reflective bands for enhanced visibility, Antistatic fibre fabric, No-Spark zipper, Elasticated waist & twisted leg for additional comfort, EN Norms Icons on leg. **Fabric:** Varmatech® TREATED 80% FR Cotton/19% Polyester/1% Antistatic, 300gms Fabric. **Certification:** EN ISO 11612 A1, B1, C1, EN 1149.

Sizes: 30R-44R, 30T-40T, 32S - 40S
Colour: Navy
Price: £47.90



TREATED FR





HV4477
ORKA® ALVA TWO TONE
HI-VISIBILITY COVERALL



Radio Loops

YKK Zipper

Cotton Rich 300 gms Fabric

Adjustable Cuffs

Double Stitched Seams

Two Tone Design



CLASS 2

HV4477 02-4477-0
ORKA® ALVA TWO TONE HI VIS COVERALL

Features: Two Tone design certified to the Hi-Vis EN Norm, extremely comfortable, triple stitched seams, comfort waistband, zipped chest pockets, adjustable cuffs, multi pockets, internal kneepad pockets, radio loops, YKK Zipper, wide size range. **Fabric:** 240gms Cotton/Polyester. **Certification:** EN ISO 20471 Class 2.

Sizes: 36" - 60"
Colour: Navy/HV Yellow
Price: £53.82

NOTE: This garment is not Flame Resistant.



WELDING FLAME RESISTANT COVERALLS

As the fabrics and manufacturing quality of the ORKA coveralls is premium by design, these coveralls lend themselves to the Welding and Heavy Engineering industries. Some of the coveralls feature Flame Resistant threads to ensure longer seam lifetime and button fastenings to eliminate zipper damage from weld spatter.



EN ISO
11611

WELDING FLAME RESISTANT COVERALLS



Internal Chest Pockets

Flexi-Waist System

Elasticated Cuffs

CLASS 1



FR7344 02-7344-0 ORKA@ ZIP FABRICATOR COVERALL

Features: Popular welding coverall featuring fabric that offers high resistant to welding spatter, triple stitched seams, concealed button fastening, internal side seams, internal chest and kneepad pockets, elasticated flexi-waist system, adjustable cuffs, wide size range. **Fabric:** 365gms Varmatech, Nomex Thread. **Certification:** EN ISO 11612, EN ISO 11611.

Sizes: 36" - 60"
Colour: Navy, Orange
Price: £71.38



365 gms Varmatech™ Fabric

Nomex.

Nomex® Thread



CLASS 2



CLASS 1



FR7099 02-7099-0 ORKA@ WELDERS FR COVERALL

Features: Ultimate welding coverall featuring fabric that offers high resistant to welding spatter, triple stitched seams, concealed button fastening, internal chest pockets, internal kneepad pockets, comfort elastic waistband, adjustable cuffs, wide size range. **Fabric:** 460gms Varmatech. **Certification:** EN ISO 11612, EN ISO 11611.

Sizes: 36" - 68"
Colour: Navy, Orange
Price: £79.09



FR7070 ORKA@ TWO TONE WELDERS COVERALL

Features: Welders coverall, two-tone design for increased visibility, internal/ external opening flaps with large press studs, action back for comfort, elasticated waist, internal chest pockets, rule pocket, kneepad pockets, studded wrists, hidden seam design, FR threads. **Fabric:** FR Cotton/Polyester 365/340gms. **Fabric conforms to:** EN ISO 11611 Class 2..

Sizes: S-3XL
Colour: Navy/HV Yellow
Price: £56.00



FR7344
ORKA ZIP FABRICATOR
FR COVERALL

ABOUT VARMATECH™ FABRICS

VARMATECH™ IS THE BLEND OF FABRIC USED IN ORKA® FR WORKWEAR TO PRODUCE OUTSTANDING AND DURABLE GARMENTS FOR HEAVY INDUSTRY.

VARMATECH™ FR Fabrics are used in the production of ORKA® FR Workwear. Each fabric provides low shrinkage FR Cotton, with the addition of Polyester in some blends to provide enhanced performance in industrial washing. Varmatech™ fabric blends are strong in both the warp and the weft, and are tested to European Norms including EN ISO 11612 (Heat & Flame) and EN ISO 11611 (Welding), with some fabrics also being tested to IEC 61482 (ARC Flash Protection) Choose ORKA with Varmatech™ fabric for your next FR Workwear.



Hi-Vis Certified Reflective Tape

YKK Branded Zippers & Components

Stylish Branding & Design

Premium Construction & Components

CE Marked (where Applicable)



SIZE GUIDE

The size chart shown below is our ORKA sizing guide, for any garments labelled with the ORKA brand. It also acts as a generic size chart for other products although we recommend that you use the product-specific size chart for the garment you are buying. Sizes within the bold part of the table are core sizes in regular production.

GENERIC SIZE CHART

EU 'C' Size REGULAR	C36	C38	C40	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68	C70	C72	C74	C76	C78	C80	C82	C84	C86
EU 'C' Size SHORT						D88	D92	D96	D100	D104	D108	D112	D116	D120	D126	D128	D132	D136	D140	D144						
EU 'C' Size TALL						C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174						
UK	XXS		XS		S		M		L		XL		2XL		3XL		4XL		5XL		6XL					
Imperial Chest Sizes	28	30	32.0	33.0	34.0	36.0	38.0	40.0	41.0	42.0	44.0	46.0	47.0	48.0	50.0	52.0	54	55	56	58	60	62	64	65	66	67
Imperial Bracketed Chest Sizes	28-30		32-34		36-38		40-41		42-44		46-48		50-52		54-55		56-58		60-64		65-67					
Metric Chest (cm)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	160	164	168	172
Metric Bracketed Chest Sizes	72-76		80-88		92-96		100-104		108-112		116-124		128-132		136-140		144-148		152-160		164-172					

TROUSERS

Euro Size - SHORT (5'3" - 5'7")	D80	D84	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128	D132	D136	D140	D144	D148	D152
UK Size	26S	28S	30S	32S	34S	36S	38S	40S	42S	44S	46S	48S	50S	52S	54S	56S	58S	60S	62S
Waist to Fit	64-68	68-72	72-76	76-82	82-86	86-92	92-96	96-102	102-108	108-112	112-118	118-122	122-128	128-134	134-138	138-142	142-146	146-150	150-154
Inside Leg in cm's (Nominal)	76	76	76	76	76	76	76	76	76	76	76	76	76	76	76	76	76	76	76
Wearer Height in cm's	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170	160-170
Euro Size - REGULAR (5'7" - 5'9")	C42	C44	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68	C70	C72	C74	C76	C78
UK Size	26R	28R	30R	32R	34R	36R	38R	40R	42R	44R	46R	48R	50R	52R	54R	56R	58R	60R	62R
Waist to Fit	64-68	68-72	72-76	76-82	82-86	86-92	92-96	96-102	102-108	108-112	112-118	118-122	122-128	128-134	134-138	138-142	142-146	146-150	150-154
Inside Leg in cm's (Nominal)	81	81	81	81	81	81	81	81	81	81	81	81	81	81	81	81	81	81	81
Wearer Height in cm's	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180	170-180
Euro Size - TALL (5'9" - 6'3")	C142	C144	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174	C176	C178
UK Size	26T	28T	30T	32T	34T	36T	38T	40T	42T	44T	46T	48T	50T	52T	54T	56T	58T	60T	62T
Waist to Fit	64-68	68-72	72-76	76-82	82-86	86-92	92-96	96-102	102-108	108-112	112-118	118-122	122-128	128-134	134-138	138-142	142-146	146-150	150-154
Inside Leg in cm's (Nominal)	86	86	86	86	86	86	86	86	86	86	86	86	86	86	86	86	86	86	86
Wearer Height in cm's	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190	180-190

COVERALLS

Euro Size - SHORT	D88	D92	D96	D100	D104	D108	D112	D116	D120	D124	D128	D132	D136	D140	D144						
UK	S		M		L		XL		2XL		3XL		4XL								
Imperial (")	36.0	38.0	40.0	41.0	42.0	44.0	46.0	47.0	48.0	50.0	52.0	54	55	56	58						
To Fit Chest	90-98		98-106		106-114		114-126		126-134		134-142		142-150								
Inside Leg Length	72		72		72		72		72		72		72								
Wearer Height in cm's	160-170		160-170		160-170		160-170		160-170		160-170		160-170								
Euro Size - REGULAR	C46	C48	C50	C52	C54	C56	C58	C60	C62	C64	C66	C68	C70	C72	C74	C76	C78	C80	C82	C84	C86
UK	S		M		L		XL		2XL		3XL		4XL		5XL		6XL				
Imperial (")	36.0	38.0	40.0	41.0	42.0	44.0	46.0	47.0	48.0	50.0	52.0	54	55	56	58	60	62	64	65	66	67
To Fit Chest	90-98		98-106		106-114		114-126		126-134		134-142		142-150		150-162		162-174				
Inside Leg Length	78.0		78.0		78.0		78.0		78.0		78.0		78.0		78.0		78.0		78.0		
Wearer Height in cm's	170-180		170-180		170-180		170-180		170-180		170-180		170-180		170-180		170-180		170-180		
Euro Size - TALL (5'9" - 6'3")	C146	C148	C150	C152	C154	C156	C158	C160	C162	C164	C166	C168	C170	C172	C174						
UK	S		M		L		XL		2XL		3XL		4XL								
Imperial (")	36.0	38.0	40.0	41.0	42.0	44.0	46.0	47.0	48.0	50.0	52.0	54	55	56	58						
To Fit Chest	90-98		98-106		106-114		114-126		126-134		134-142		142-150								
Inside Leg Length	84.0		84.0		84.0		84.0		84.0		84.0		84.0								
Wearer Height in cm's	180-190		180-190		180-190		180-190		180-190		180-190		180-190								

Please refer to each individual product to confirm the size options available. Larger sizes available on request. For bespoke sizes (outside this Core Size range) add 50% to the standard price - this includes made-to-measure garments.



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